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NOBLE WHITE



High Performance Casting

18 kt

GENERAL INFORMATION

Color: white

color coordinate: L*=81,77 a*=3,74 b*=12,74

Advised use: casting

Caratage: gold 752‰

Density: 17.58 g/cm³ Hardness (as cast): 150 HV

DIRECTIONS FOR SUGGESTED USE

Melting temperature: 1050°C

Casting temperature: 100°C over its melting temperature for any type of

machines.

Cylinders temperature: 720°C depending on the machine and the size of the

objects.

Cooling casted objects: in water after 10 minutes.

Nickel release EN 1811:2011+A1:2015 standard: NOT NECESSARY alloy with Platinum.

The above directions are only indicative. Strong variations to the above data are possible, depending on personal experience. Please, do not hesitate to contact us for further information.